

Date: Wednesday, 17/12/2008 1:52:45 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FUEL PANEL PROTECTIVE TRIM KIT
Job Number	: 44147	Part Number	: D412775015
Estimate Number	: 13694	Drawing Number	: IIN D412-775 REV.A
P.O. Number	:	Project Number	: N/A
This Issue	: 17/12/2008	Drawing Revision	: A
Prsht Rev.	: NC	Material	:
First Issue	: / /	Due Date	: 09/01/2009
Previous Run	:	Qty:	4
Written By	:	Um:	Each
Checked & Approved By	JUD 08-12-17		
Comment	: Est Rev:A 08-12-10 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPP D412-775-015 CHG001

S 09/01/07

2.0	D36091	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Doubler

batch:

44151

SS 09/01/07 (x4)

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/01/07 (x7)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-775-015

Location:

PPP Rev: A

9/1/8

SV

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

D 09/01/08

Job Completion



MF 09-01-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-775-011	DOOR SILL PROTECTIVE TRIM KIT
	X		D412-775-013	STEP PROTECTIVE TRIM KIT
		X	D412-775-015	FUEL PANEL PROTECTIVE TRIM KIT
2			D3602-1	ANGLE
	1		D3608-1	LOWER DOUBLER
	1		D3608-3	UPPER DOUBLER
		1	D3609-1	DOUBLER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44147

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Revision: A
Date: 08.11.14

Date: Wednesday, 17/12/2008 3:22:39 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FUEL PANEL PROTECTIVE TRIM KIT
Job Number : 44147
Estimate Number : 13694
P.O. Number :
This Issue : 17/12/2008 S.O. No. : Part Number : D412775015
Prsht Rev. : NC Drawing Number : IIN D412-775 REV.A
First Issue : 17/12/2008 Type : SMALL /MED FAB Project Number : N/A
Previous Run : Drawing Revision : A
Material :
Written By : Due Date : 09/01/2009 Qty: 4 Um: Each
Checked & Approved By :
Comment : Est Rev:A 08-12-10 new issue DD verified by:ec

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



C 208/12/22 (4)



Comment: Photocopy bluefile & type labels per PPP D412-775-015 CHG001

2.0

D36091

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Doubler
batch: _____

3.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Job Completion

